

# Modual Bunk Glide Ons

## Assembly Instructions Part # 86295



Thank you for purchasing the Long Run Modual Bunk Glide Ons. Please read and review the following instructions before starting the assembly. With proper care, the Bunk Glide Ons will give you years of service.

Four 24" end sections & four 24" center Modual Glide On's and 48 3/4" Stainless Steel self tapping screws are included in this package. The Glide Ons are to be used on 2x6 bunk board lumber without any carpeting between the Glide Ons and wood.

1. Remove any carpet or other covering materials from bunk boards. Remove any brackets, screws, staples or other materials in order to have a clean work surface on top and both sides of the bunk boards.
2. Before connecting the bunk glide ons to the board, first position the glide ons on the board to assure a tight fit.
3. Starting at the rear of the trailer, slide one of the 24" end units Glide Ons onto the 2x6 lumber with the open side to the middle of the bunk board. Push the Glide On section onto the lumber until it is almost flush with the end of the bunk board (see Fig 2).
4. "Place one of the 24" center sections on the bunk board with the tabs directed at the 24" end section previously placed on the bunk board. Next, place another 24" center section with the tab-less end butted up against the tab-less end of the previously placed center section. Add the 24" end section so that the tab ends meet and the end section fits over the end of the bunk board as described in #3."
5. The Bunk Glide Ons should fit snugly on the board without large gaps between the sections or the end sections not fitting properly on the end of the bunk board. If the gap or gaps are larger than 1/4", the bunk board may need to be shortened. The front edge of the bunk glide ons may extend over the end of the bunk board up to 2". The rear end section must fit snugly against the end of the bunk board.
6. Complete installation with the self tapping screws into the reinforced areas indicated on the sides of the Glide Ons. The 24" Bunk Glide Ons may extend over the front end of the bunk, that's OK (not over the rear).
7. Repeat steps 3-8 for the opposite side bunk.

Note: Due to the slippery nature of the Bunk Glide Ons, some boat & trailer combinations such as "float on" type trailers, it is better to place the Glide Ons on the back half of the bunk boards and carpet on the front half of the bunk boards (see Fig. 3). This allows a fast slippery launch while allowing some holding initially when the tension is released on the winch line.

Fig. 1

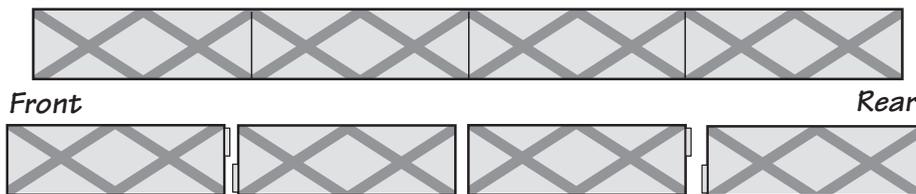


Fig. 2

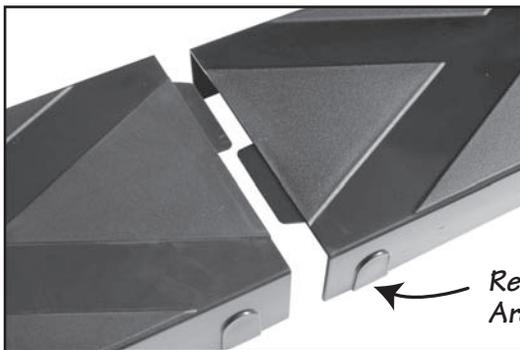
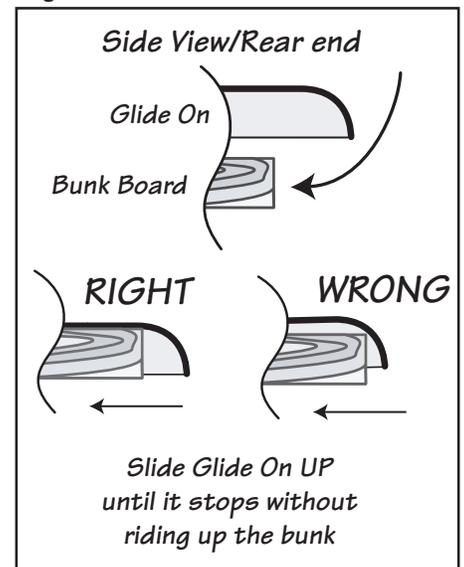


Fig. 3

Reinforced Mounting Area

### WARNING

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Boat Glide On's greatly reduce friction between boat and trailer bunk boards. Winch must be locked and winch line must be securely attached when launching, loading and transporting boat on trailer. Failure to keep boat secured at all times to boat trailer can result in serious property damage, personal injury and/or possible death. Prior to towing - always securely connect winch line, bow chain and transom tie down straps



Part #08096

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